


SALES DRAWING SALES DRAWING

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- NOTES:
- 1. APPROXIMATE HEIGHT = 6 1/2".
 - 2. 5 1/4" - 4 UN 2B THREADS CONFORM TO ANSI B1.1 STANDARD AND FIGURE E18 FROM AAR TANK CAR MANUAL.
 - 3. AAR APPROVAL# E-139514.
 - 4. THIS ASSEMBLY IS NOT DOT APPROVED AND CAN BE USED ONLY ON AAR STENCILED CARS.
 - 5. GASKETS ARE WHITE FDA NITRILE.

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	FOD
	CHECKED BY:	SAB
	PROTOTYPE BY:	FOD
	PROTOTYPE DATE:	3/13/2000
	APPROVED FOR PRODUCTION BY:	ACC
	PRODUCTION DATE:	3/13/2000

B	RJP	12-20-13	AAR APPROVAL # WAS E-039015, MIL SPEC WAS MIL-C-27487G	
A	ACC	12-5-03	AAR APPROVAL NUMBER WAS E939034	
REV	BY	DATE	DESCRIPTION	
<div><div></div><div>SALCO PRODUCTS, INC.</div></div>				
PART NAME: QUICK CONNECT 4" THREAD ON				
MATERIAL: 316 SS				
PROJECT # 000310		SHEET #: 1 OF 1		SCALE: 1:1
DRAWING #: D14422		PART #: K4SU2A		